

# Max Service Bulletin

## Key-switch Conversion From 5-pin switch to 7-pin switch

1. Disconnect the negative (-) battery cable from the battery.
2. Remove the nut on the old key-switch and pull out of the dash area towards the headlights.
3. Unplug the old key-switch from the 5-pin plug.
4. Working with **one wire at a time**, cut the wire as close to the 5-pin plug as possible. Use tape and label each wire as shown in Figure I.
5. Strip about ¼" of insulation from each wire and install the included terminals to each wire except the white wire.
6. Twist the white wire together with the white jumper wire supplied and install a terminal to these two wires.
7. Plug the wires into the new 6-pin key-switch plug as shown in Figure II.  
**Note: the Black Chassis Ground wire will plug into the back of the new key-switch.**
8. Plug the new 6-pin plug onto the back of the new key-switch. Plug in the Black Chassis Ground wire into the back of the new key-switch.
9. Drill the hole in the dash to 13/16" diameter to accept the new key-switch.
10. If installing into a Max IV, install a shim onto the boss of the new key-switch.
11. Insert the new key-switch into the hole and install the lock washer and plastic nut. **Carefully** tighten down the nut until it is snug. Install the rubber bezel to the nut.